

Factory Adjustment Procedure For Cutterhead Parallelism

1. Leave the chain #6 attached to all sprockets during this procedure.
2. Loosen the two set screws #17 on the right side sprocket #16 only.
3. Using the crank handle attached to right side threaded rod #23, rotate the threaded rod either clockwise or counter clockwise to raise or lower the right side of the cutterhead so that it is parallel with the left side.

Note: use a dial indicator between the base and the cutterhead to insure that both the left side and the right side are the same distance from the base.

Since the sprocket on the right side is loose, the chain will not move and only the right side of the cutterhead will move up or down.

4. When the proper parallelism is achieved, re-tighten the set screws #17.

Note: this is the only recommended procedure for this adjustment

