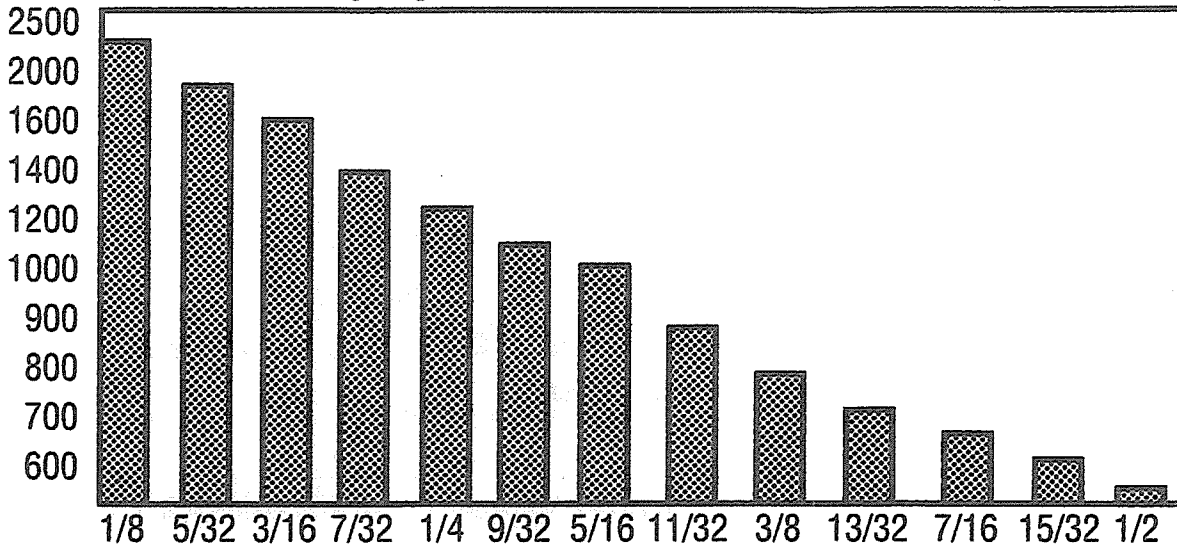


# Recommended Speeds for Drilling with any High Speed Steel Drill Bit

For Metal Drilling - Speed, R.P.M. (Based on 80 surface feet per minute)



**Example:** 1/2" diameter drill bit should be run at 600 RPM.  
Speeds may be increased when drilling wood, composites, plastics, etc.